

## Instructions

# StopIt<sup>®</sup> Riser Rehabilitation Kit

### Important

Read the entire set of instructions before beginning!

### Site Preparation

**Step 1:** Before applying STOP IT<sup>®</sup>, the surface must be prepared by removing the factory coating (coating on riser should be scored and removed with a sharp knife drawn in an upward motion for a gradual coating to pipe transition). Fully expose the riser nipple and portions of the riser casing. Remove enough coating to reveal a total of 7" of nipple and casing below the bottom hex of the stopcock. At least 1" of non-corroded riser casing should be revealed.

**Step 2:** Remove any loose rust, paint and any other foreign matter. This process may involve the use of a wire brush, wire wheel, sandpaper, emery cloth or solvent cleaner.

### Application Procedure

**Step 1:** Remove FIX STIX<sup>™</sup> from kit. Put on latex gloves. Peel off protective wrap and the aluminum seals on both ends of the putty. Knead FIX STIX<sup>™</sup> by hand until it is a uniform dark gray color.

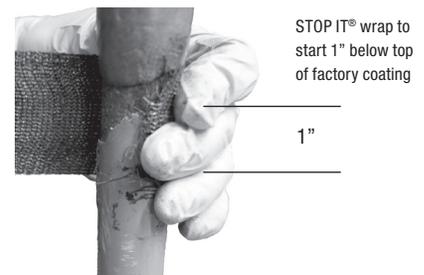
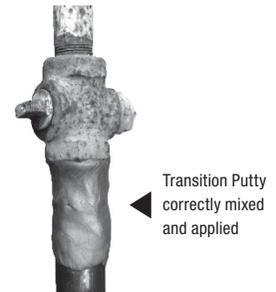
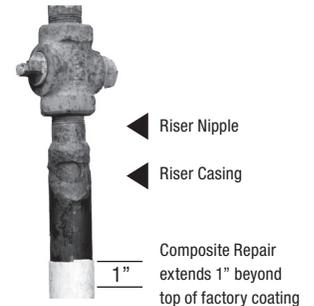
**Step 2:** Apply the FIX STIX<sup>™</sup> to the riser by wrapping the FIX STIX<sup>™</sup> around the riser nipple (FIX STIX<sup>™</sup> reinforces the area below the stopcock and is applied in a tapered manner)

**Step 3:** Tear open foil pouch at notches. Remove STOP IT<sup>®</sup> fiberglass wrap and immediately immerse roll in water for 5 seconds. Squeeze firmly 3 times while immersed in water.

**Step 4:** Begin applying STOP IT<sup>®</sup> 1" below factory coating. The first two layers will be applied using 100% overlap. Continue wrapping upward using a 50% overlap until the entire roll is applied and the bottom hex of the stopcock is covered. Apply tightly and evenly as possible using care not to leave excessive voids in fiberglass wrap.

**Step 5:** Wet gloves in water and immediately compress the wet expanding resins back into the fiberglass wrap by rapidly and firmly stocking the surface in the direction that you wrapped. KEEP HANDS MOVING QUICKLY AND WET GLOVES FREQUENTLY TO AVOID STICKING.

**Step 6:** Continue polishing action until ALL bubbling has stopped (3 – 5 minutes). Once the fiberglass wrap material has a smooth, hard cap surface, the STOP IT<sup>®</sup> riser repair process is complete.



For technical support contact InduMar:  
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