

Installation Instructions

Stop It® Pipe Repair System Adhesion Promoter 125 (AP125)

Important

- Read the STOP IT® PIPE REPAIR SYSTEM Pipe Preparation instructions first!
- Fully prepare pipe surface before dispensing the adhesion promoter.
- Clean and dry surface before application.
- Use only approved 1:1 mixing nozzle and dispensing gun. Dispensing by any other means will yield unpredictable results.

Preparing Cartridge/Gun Assembly

50 mL cartridge

1. Place cartridge in the assembled applicator. Remove cap. Dispense a small amount to ensure the cartridge orifice is clear.
2. Attach mixing nozzle. Align notch in the nozzle with the recess in the cartridge and twist into place.
3. Dispense and discard a small amount of adhesive through the nozzle to mix.

400 mL cartridge

1. Holding the cartridge in the upright position remove plastic nut and insert from the dual component cartridge. Retain nut and insert.
2. Attach mixing nozzle. Slide the nozzle over the cartridge orifice and align the notch in the nozzle with the tab on the neck of the cartridge. Replace plastic nut and hand tighten to secure nozzle in place.
3. Place dual component cartridge in the dispensing gun. Align cartridge and piston sizes. Ensure pistons are even.
4. Depress trigger with even pressure until a small amount of product exits the mixing nozzle. Discard the dispensed product.

Adhesion Promoter Application

1. Dispense adhesion promoter onto a clean prepared surface. Spread an even coat (approximately 0.01" thick) over the entire area where the STOP IT® repair tape will contact the substrate. Ensure there are no holidays or gaps in coverage.
2. Allow 6–8 minutes for adhesion promoter to set. Ridges will begin to form.
3. Verify the surface is tack free.
4. Apply STOP IT® PIPE REPAIR SYSTEM (SIPRS). Best results will be obtained when applying SIPRS after AP125 has become tack free, but before it has fully cured.
5. Allow 30 minutes for STOP IT® tape to cure before pressurizing – for optimum pressure results allow two hours for repair system to fully cure.

For technical support contact InduMar: 713.977.4100/
800.523.7867 or visit www.Indumar.com.

